Finish: grind all visible welds to a smooth surface sandblast to achieve "as cast" appearance and paint entire assembly.

Weldment sections = 1 assembly

1 \( \frac{1}{2} \times 1 \frac{1}{2} \times \frac{1}{2} \times 2 \)" large angle (2 per section), equal space drill \( \frac{1}{2} \)" diameter for \( \frac{3}{8} \)" bolt.

\( \frac{1}{4} \)" x 1" heavy hex bolt (countersunk) with washer.

Use shims as supplied by manufacturer for plumbing of tree guard.

\( \frac{5}{16} \) x 2" x 5/8" stl bar (4 required) equal space.

\( \frac{5}{16} \) x 2" x 5/8" stl bar (4 required) equal space.

\( \frac{1}{2} \)" bolt and nut (shim as required)

\( \frac{1}{4} \)" stl semi-ring

\( \frac{3}{16} \) x 2" x 5/6" stl bar (4 required) equal space.